County of Santa Clara

Department of Planning and Development Planning Office

County Government Center, East Wing, 7th Floor 70 West Hedding Street San Jose, California 95110-1705 (408) 299-5770 FAX (408) 288-9198 www.sccplanning.org



STAFF REPORT

Item #3

File: 9989-16-65-14A

Architecture and Site Approval for the replacement of emissions control equipment (one 295 foot kiln vent stack and one 116 foot cooling stack) to comply with air emissions requirements of the Bay Area Air Quality Management District (BAAQMD) at the Lehigh Southwest Cement plant.

Staff Recommendation: Approval

Owner / Applicant:

Lehigh Southwest Cement Company

Address:

24001 Stevens Creek Boulevard, Cupertino

Project Location:

Westerly terminus of Stevens Creek Boulevard, Cupertino

A-d1 (Exclusive Agriculture – design review combining district)

Assessor Parcel No:

351-10-005

General Plan Designation: Cupertino

Current Zoning:

Property Size:

76.57 acres

Present Land Use:

Cement plant

Supervisorial District: Five

Staff report prepared: March 28, 2014

Prepared by:

Marina Rush/Audrey Knight M R

Reviewed by:

Rob Eastwood, Principal Planner

Approved by:

Nash Gonzalez, Director, Department of Planning and

Development

PROJECT DESCRIPTION

Proposed project involves the replacement of emissions control equipment (stacks) at the Lehigh Southwest Cement Plant to comply with air emissions requirements of the Bay Area Air Quality Management District (BAAQMD). The Project is required to comply with the BAAQMD's "Hot Spots" Program as directed by a September 2013 compliance agreement between the Applicant and BAAQMD.

Architecture and Site Approval review and approval for the replacement of stacks is required pursuant to Zoning Ordinance Section 4.10.110(B)(5). Emissions from the plant's rotary kiln are currently vented by a series of 34 stacks located on the cement plant rooftop, 43 feet tall. Project proposes to replace this system with a single stack 295 feet tall, 15 feet diameter, and steel construction. The project also proposes a similar replacement of the stacks for the clinker cooler system (clinker is lumps or nodules in the manufacturing of Portland cement during the kiln stage). Presently emissions from the clinker cooler system are routed through ten stacks, 45 feet tall. Project proposes to replace the current emissions structural system with a single stack 116 feet tall, 7 feet diameter, and steel construction. The equipment replacement will not result in any change to the plant's output or production capacity, or to the adjacent surface mining operation. The air emissions requirements established by BAAQMD require the stacks to be of the height and size proposed.

The existing stacks will be cut and removed, and the base ventilation systems incorporated into new overhead manifolds connecting to the new stacks (Exhibit C and D). No new impervious surfaces will be created. Existing concrete surface will be removed to construct the new foundations, totaling 822 square feet.

RECOMMENDED ACTIONS

I. Actions Concerning Environmental Determinations and Findings

Accept determination that project is exempt from environmental review per the California Environmental Quality Act (CEQA) as it qualifies for a Class 1 and Class 2 Categorical Exemption. Notice of Exemption is attached as Exhibit B.

II. Actions Concerning the Project Proposal

Approve the Architecture and Site Approval for replacement of emissions control equipment (stacks) to comply with air emissions requirements of the Bay Area Air Quality Management District (BAAQMD) subject to the conditions outlined in Exhibit A.

REASONS FOR RECOMMENDATION

Reasons for Recommended Actions Concerning Environmental Determination

This project has been reviewed in accordance with the California Environmental Quality Act (CEQA) and Staff has determined that Class 1 (CEQA Guidelines 15301 – "Existing Facilities") and Class 2 (CEQA Guidelines 15302 – "Replacement or Reconstruction") exemptions are applicable to the project. The Class 1 exemption applies because the addition of the two new stacks entails a minor alteration to an existing facility to comply with BAAQMD emissions requirements and will not increase production capacity (Guidelines 15301(f).) Also, the project is exempt pursuant to the Class 2 exemption ("replacement") as the new stacks replace portions of existing stack equipment currently used to vent emissions from the plant (Guidelines 15302). The project will enable the Applicant to continue its operation of the Plant with no change in production capacity or use.

The project does not present any unusual circumstances that could result in significant environmental effects (CEQA Guidelines 15300.2). The project proposes installation of ventilation equipment that is typical of similar operations across the nation. Emissions are produced in the cement manufacturing process and elevating the venting of emission with tall stacks more widely disseminates emissions. The visual simulations demonstrate that the new stacks would not result in a significant visual impact due to placement of the stacks contiguous to the cement plant the stacks will blend in with existing views of the cement plant. The proposed stacks are located within a heavy industrial setting and will be compatible with the surrounding cement plant structures, which include a pre-heater tower and other industrial features of similar height and visual profile the proposed stacks.

II. Reasons for Recommended Actions Concerning Proposal

The ASA Committee may grant an Architecture and Site Approval if it is able to make all of the following findings listed in Section §5.40.040 of the County Zoning Ordinance. Listed below are the individual findings required for an ASA approval joined with a discussion relating to how the proposed project conforms to the respective finding. As the proposed stacks are required to be installed in order to comply with a compliance agreement with BAAQMD to meet air quality emission standards, the focus of review under the ASA application is limited in scope, and not intended to conflict with the mandate under the compliance agreement that the stacks be installed to meet air quality emission standards.

1. ASA Findings

A. Adequate traffic safety, on site circulation, parking and loading areas, and insignificant effect of the development on traffic movement in the area.

The project is not a new or expanded use, or an enlargement of the existing operation. The impacts to existing traffic, internal circulation, parking and loading areas will be related to construction activities. There will be no changes to traffic, parking, or loading related to the project once operational. No new parking, loading or other areas are being constructed or are required.

B. <u>Appearance of proposed site development and structures, including signs, will not be detrimental to the character of the surrounding neighborhood or zoning district;</u>

As the existing plant has been in operation since its 1939 use permit approval, construction of the new stacks is compatible with the existing plant and the proposed stacks are lower in height than other buildings associated with the plant. As shown in the visual simulations, the new stacks will not be detrimental to the character of the surrounding neighborhood or zoning district (see Exhibit E).

C. <u>Appearance and continued maintenance of proposed landscaping will not be detrimental to the character of the surrounding neighborhood or zoning district;</u>

No landscaping will be disturbed und none will be required. All construction would be occurring on existing impervious surfaces within and adjacent to the existing cement plant.

D. No significant, unmitigated adverse public health, safety and environmental effects of proposed development;

The project is exempt under Class 1 and Class 2 of the CEQA Guidelines. Furthermore, no significant environmental impacts were identified in the initial study. The project is specifically proposed to meet new BAAQMD standards from improved dispersion of emissions, which will ultimately improve air quality.

E. No adverse effect of the development on flood control, storm drainage, and surface water drainage;

No new impervious surfaces will be created and facilities will not be placed within any drainage features.

F. Adequate existing and proposed fire protection improvements to serve the development;

Fire protection water supply as well as fire emergency access is already available on the site and no expansion of these facilities is required.

G. No significant increase in noise levels;

The subject operation is required to adhere to the County Noise Ordinance. There will be no significant increase in the noise level of the existing plant as a result of this new exhaust configuration because no change in cement plant capacity, output or operation will occur.

H. Conformance with zoning standards. Standards applicable to non-residential uses may be varied by the ASA committee to promote excellence of development, provided that the deviation from standards will better accomplish the purposes of this chapter.

The cement plant is a conforming use within the A-d1 zoning district, with modifications to accommodate air pollution control equipment subject to securing Architecture and Site Approval. The proposed stacks will replace existing emissions equipment with taller stacks to improve atmospheric dispersion of emissions, to comply with BAAQMD's "Hot Spots program" and a September 2013 compliance agreement between Lehigh and BAAQMD. The project will replace the existing 34 stacks with a freestanding single stack 295 feet in height and 15 feet in diameter, and install a second smaller stack to exhaust gases related to the clinker cooler system of 116 feet in height and 7 feet in diameter replacing ten stacks. The project area is

located in the Cupertino Urban Services Area. Zoning Ordinance General Plan conformance evaluation under is not required because the project entails Architecture and Site Approval.

I. Conformance with the general plan and any applicable specific plan; and

The proposed new stacks will not change the existing land use, and conforms to the General Plan. Policy C-HS 3 promotes efforts to improve air quality and maximize the effectiveness of implementation efforts, and includes coordination and working with BAAQMD for projects of regional significance. Policy C-HS 12 requires measures to reduce particulate matter pollution originating from construction and industrial processes be put in place. As such, the project will comply with the BAAQMD "Hot Spots" Program as directed by a September 2013 compliance agreement between the Applicant and BAAQMD.

The project would provide for the continued operation of the cement plant consistent with Policy C-EC 3 that would support an existing industrial use in the County. The proposed stack improvements would also provide for improved air quality conditions associated with cement plant operational emissions consist with policies C-HS 1, 2 3 and 12.

J. <u>Substantial conformance with the adopted "Guidelines for Architecture and Site Approval" and other applicable guidelines adopted by the County, or by the appropriate city for land within the city's urban service area.</u>

The proposed project is in conformance with Guidelines for Architecture and Site Approval per Exhibit A, proposed ASA Conditions.

BACKGROUND AND HISTORY

County Zoning Ordinance Section 4.20.110(B)(5) requires "[a]ir pollution control equipment required and approved by the Bay Area Air Quality Management District, or other governmental regulatory agency" to be subject to review and approval by the Architecture and Site Approval (ASA) Committee. Lehigh submitted an application for ASA in January 2014.

The Federal Aviation Administration (FAA) made a Determination of No Hazard to Air Navigation under the provisions of 49 U.S.C., Section 44718 and Title 14 of the Code of

Architecture & Site Plan Review April 3, 2014 File 9989-16-65-14A Federal Regulations, part 77 (Exhibit . The FAA conditioned this Determination for the stack 295 feet tall to be marked/lighted in accordance with their regulations (FAA Advisory circular 70/7460-1K Change 2, Obstruction Marking and Lighting, red lights – Chapter 4, 5 (red) and 12).

The subject property is approximately 76.57 acres in size, located at 24001 Stevens Creek Boulevard adjacent to the Lehigh Permanente Quarry (see Exhibit C). Access to the site is through a common driveway and main gate. The cement plant was, and continues to be, operated under a Use Permit issued on May 8, 1939 by the County that authorizes the "erection, construction and operation of a cement mill and the storage of cement..." The cement plant use permit was issued in 1939, consistent with 1937 zoning ordinance under which commercial and manufacturing uses were allowed. The permit has no termination date. In 1977, the original cement plant was replaced with the current plant to utilize a single dry kiln for improved energy efficiency and reduced emissions.

Items Included with this Staff Report

Exhibit A: Preliminary ASA Conditions of Approval

Exhibit B: Notice of Exemption

Exhibit C: Project Site Plan and Elevations

Exhibit D: Project Scope Presentation, Lehigh Southwest Cement

Exhibit E: Visual Simulations, February 2014

Exhibit F: FAA Determination of No Hazard to Air Navigation, March 21, 2014

EXHIBIT A

Preliminary Architecture & Site Approval and Grading Conditions of Approval

File Number:

9989-16-65-14A

Owner /Applicant:

Permanente Quarry / Lehigh Southwest Cement Co

Meeting Date:

April 3, 2014

<u>Project Description</u>: Architecture and Site Approval for replacement of emissions control equipment (stacks) to comply with air emissions requirements of the Bay Area Air Quality Management District (BAAQMD). Proposed kiln ventilation stack (#1 stack) will be 295 feet height, 15 feet diameter and will replace 34 existing kiln ventilation stacks. Proposed cooling ventilation stack (#2 stack) will be 116 feet height, 7 feet diameter and will replace 10 existing ventilation stacks.

APPLICATION APPROVED SUBJECT TO CONDITIONS STATED BELOW IN ACCORDANCE WITH PLANS AS SUBMITTED.

Items marked with an asterisk (*) must be completed prior to issuance of building permits.

Items marked with a double asterisk (**) must be completed prior to final inspection.

PLANNING OFFICE

Marina Rush, Planner III, please contact at (408)299-5784 and marina.rush@pln.sccgov.org for details regarding the following conditions:

General

 Construction of the two proposed vent stacks shall take place in accordance with approved plans for the Architecture and Site Approval, dated April 3, 2014, and the conditions of approval outlined herein.

> Architecture & Site Plan Review April 3, 2014 File 9989-16-65-14A

The project consists of the construction of two new vent stacks, on approximately 822 sq.ft of existing impervious surface, within and adjacent to the existing concrete plant. The stacks will replace existing stacks and are required by the BAAQMD.

- 2.* Obtain building permits in accordance with the approved plans and BAAQMD approvals.
- 3.* Prior to building permit issuance, Lehigh shall prepare building plans that conform with the requirements of the FAA Determination of No Hazard to Air Navigation, dated March 21, 2014 for the installation of safety lighting. Paint color, texture and light reflectivity shall be noted on the approved building plans, and shall not exceed LRV of 45.
- 4. The following BAAQMD dust control measures will be adhered to during construction for all improvements. Final improvement plans shall contain language requiring that the following control measures be implemented.
 - a. Water all active construction areas at least twice daily.
 - b. Cover all trucks hauling soil, sand, and other loose materials *or* require all trucks to maintain at least two feet of freeboard.
 - c. Pave, apply water three times daily, or apply (non-toxic) soil stabilizers on all unpaved access roads, parking areas and staging areas at construction sites.
 - d. Sweep daily (with water sweepers) all paved access roads, parking areas and staging areas at construction sites.
 - e. Sweep streets daily (with water sweepers) if visible soil material is carried onto adjacent public streets.

LAND DEVELOPMENT ENGINEERING (LDE)

Ryan Fong, please contact at (408)299-5716 and <u>ryan.fong@pln.sccgov.org</u> for details regarding the following conditions:

Plan Review and Format Process:

5. No project clearance ("goldenrod") from the Land Development Engineering Department is required.

Drainage:

- 6. The project shall provide for the uninterrupted flow of water in swales and natural courses on the property or any access road. No fill or crossing of any swales or watercourses is allowed unless shown on the approved plans. Plans shall demonstrate the adequacy of drainage facilities.
- 7. Property owner is responsible for the adequacy of any drainage facilities for the project and for the continued maintenance thereof in a manner that will preclude any hazard to life, health or damage to adjoining property as related to the project.

Storm Water Treatment - Construction BMPs

8. Include in the Final Improvement Plans an erosion and sediment control plan showing seasonally- and phase- appropriate and effective BMPs for erosion control, run-on and run-off control, sediment control, and active treatment (as necessary) during the construction period, in accordance with Sections C12-568 through C12-571 of the Grading Ordinance and Municipal Regional Permit (north county) NPDES Phase II and SMSSSS General Permit (south county) . Include the County's Standard Best Management Practice Plan Sheets BMP-1 and BMP-2 with the Plan Set.

Other as Applicable

- 9. Apply to the Planning Office for grading approval prior to any earthwork that is in excess of the limits as outlined in the County Grading Ordinance, starting at § C12-400. Penalties and rigid abatement procedures are required by ordinance for correction of any grading violation. Once the Planning Office authorizes the grading approval, obtain a Grading Permit from the Land Development Engineering.
- 10. A drainage permit is required for any revisions to the building plans that would alter the existing drainage pattern. Submit drainage plans to Land Development Engineering and obtain a drainage permit for any revisions to the preliminary building plans that alter the existing drainage pattern. Impervious areas include rooftops, driveways, concrete pads, and any other improvements that prevent storm water from infiltrating into the ground below. Additional information regarding drainage permit requirements is outlined in the County Grading Ordinance, starting at § C12-408.

GEOLOGY

Jim Baker, County Geologist, please contact at (408)299-5774 and jim.baker@pln.sccgov.org for details regarding the following conditions:

- 11.* Prior to building permit issuance, submit a plan review letter by the Project Geotechnical Engineer confirms the final plans conform with the intent of the recommendations of the geotechnical report (Geotechnical Engineering Services Report, PSI, January 6, 2012), including those presented in the Addendum Report dated December 18, 2013.
- 13. Prior to Final Inspection, submit a Construction Observation Letter that confirms the foundation work was completed in accordance with the recommendations of the project geology reports.

Department of Environmental Health Darrin Lee, please contact at (408)299-5748 and <u>darrin.lee@pln.sccgov.org</u> for details regarding the following conditions:

14. Noise

- a. All construction activities for the project shall be in conformance with the Santa Clara County Noise Ordinance Section B11-154.
- b. All project activities must comply with the Santa Clara County Noise Ordinance at all times.

FIRE MARSHAL OFFICE

Mac Bala, please contact at (408)299-5763 and <u>mac.bala@pln.sccgov.org</u> for details regarding the following condition:

15. The scope of this review is for fire protection water supply and fire department access only. An additional review for further compliance with the California Fire and Building Code will be performed by this office when a complete set of construction drawings is submitted for building permit application.

County of Santa Clara

Department of Planning and Development Planning Office

County Government Center, East Wing, 7th Floor 70 West Hedding Street San Jose, California 95110-1705 (408) 299-5770 FAX (408) 288-9198 www.sccplanning.org

EXHIBIT B



Notice of Exemption from CEQA

To: County Clerk-Recorder	Office of Planning & Research
County of Santa Clara	PO Box 3044, Room 222
County of Summ Camp	Sacramento, CA 95812-3044
Project Title	File Number
Lehigh Cement Plant Ventilation Stack Replace	cement 9989-16-65-14A
John St. Commission of the Com	•
Project Location	APN (s)
Lehigh Southwest Cement Plant, 24001 Steve	ns Creek Boulevard,
Cupertino, California 95014	351-10-005
Public Agency Approving Project Person or Agency Carrying Out Project	
Santa Clara County	Lehigh Southwest Cement Company
11 (**	
Project Description (including purpose and benefic	ciaries of project)
Architecture and Site Approval for the replacement of certain emissions control structures. Emissions from the plant's rotary kiln are currently vented by a series of 34 stacks located on the cement plant rooftop, 43 feet tall. Project proposes to replace this system with a single stack 295 feet tall, with a 15 foot diameter, steel construction. Also, gases related to the clinker cooler system are vented by a series of 10 stacks, 46 feet tall, and will be replaced with a single stack 116 feet tall, with a 7 foot diameter, steel construction. Proposed single stacks will improve emission dispersion and further improve overall emissions from the cement plant in order to comply with air quality standards of the Bay Area Air Quality Management District (BAAQMD). ASA review and approval for the replacement of stacks is required pursuant to Zoning Code Section 4.10.110(B)(5). The proposed equipment replacement would result in no change to the plant's output or production capacity, or to the adjacent surface mining operation.	
Exempt Status check one/indicate type of State CEQA Guidelines section number Statutory Exemption: Categorical Exemption:	
Class 1 (CEQA Section 15301(f)). Addition conjunction with existing structures, facilities	
Class 2 (CEQA Section 15302): Replacement equipment that will be located on the same site as the structure replaced and will have substantially the same purpose and capacity as the structure replaced.	

Reasons why project is Exempt:

The Class 1 (15301(f)) exemption applies because the addition of the two new stacks will not increase production capacity but will meet existing and future emissions requirements of the BAAQMD.

The Class 2 (15302) exemption applies because the project is a replacement as the new stacks replace portions of existing stack structure currently used to vent emissions from the plant. Overall, the project will enable the applicant to continue its operation of the cement plant with no change in production capacity.

The project does not present any unusual circumstances that could entail significant environmental effects (15300.2). The project proposes structures that are typical of similar operations across the nation. Emissions are produced in the cement manufacturing process and elevating the venting of emissions with tall stacks more widely disseminates emissions. The visual simulations demonstrate that the project's new stacks do not present unusual circumstances with respect to visual resources of the cement plant and its surroundings, which include a pre-heater tower and other industrial features of similar height and visual profile as the proposed stacks. Additional analysis regarding the project can be found in the Initial Study on file with the Department of Planning and Development.

County Contact Person Marina Rush Title Planner III

Telephone Number (408) 299-5784

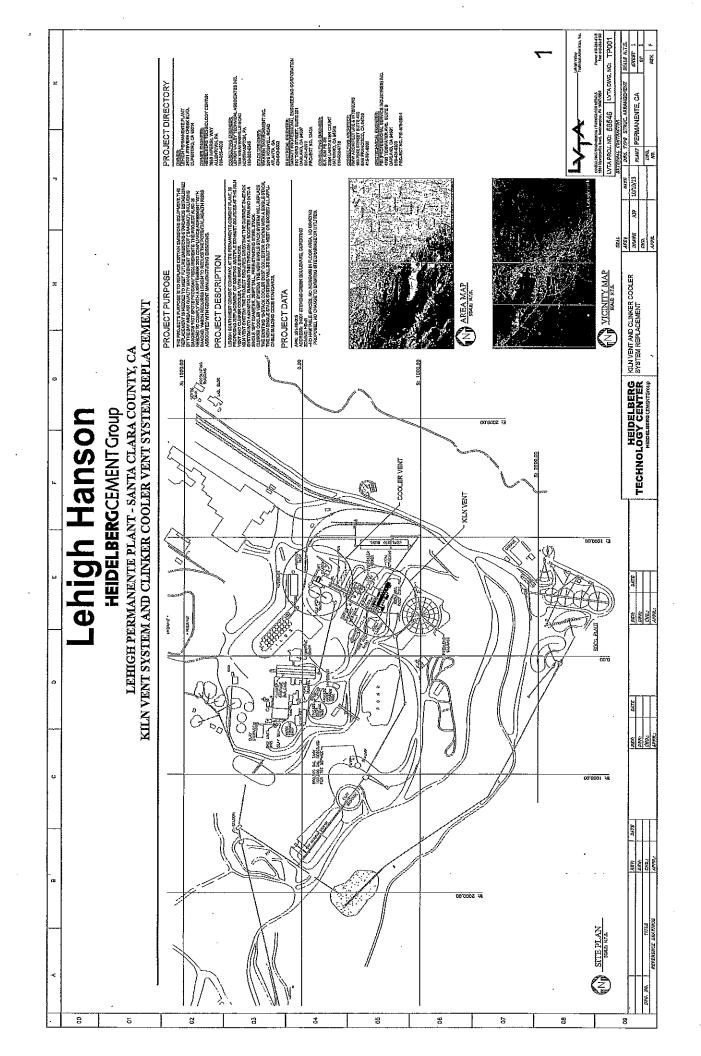
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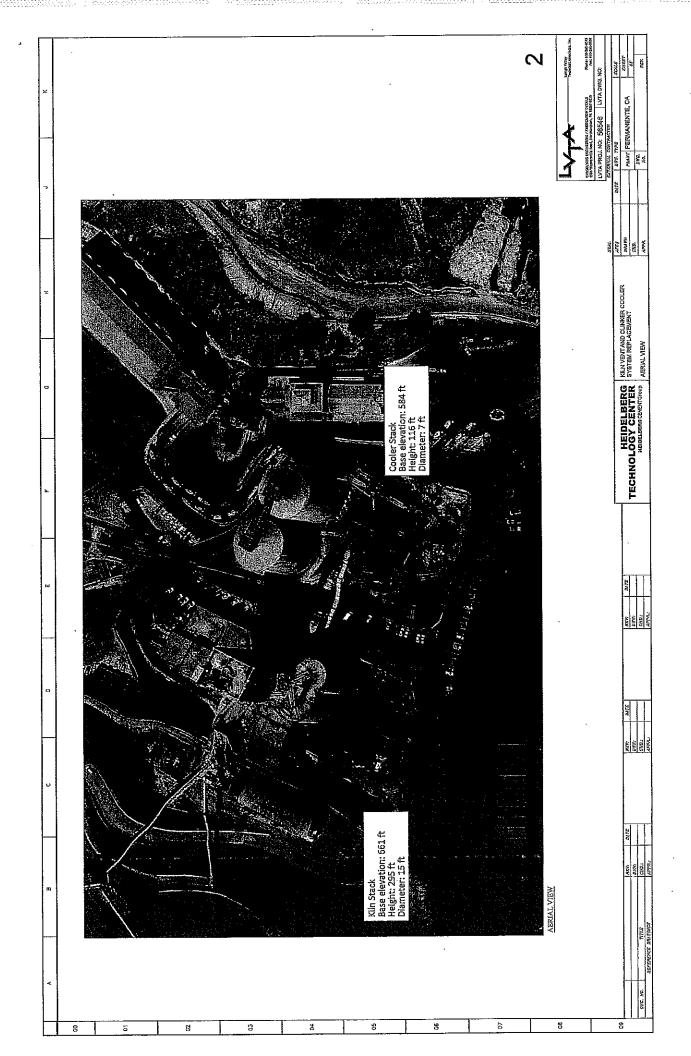
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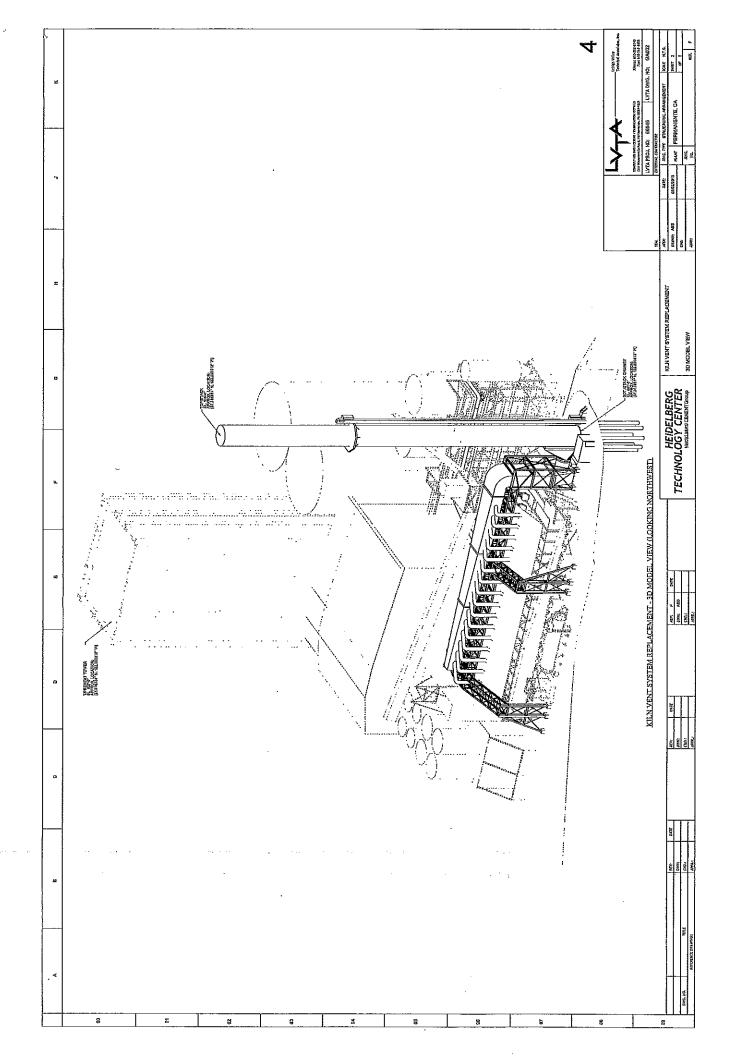
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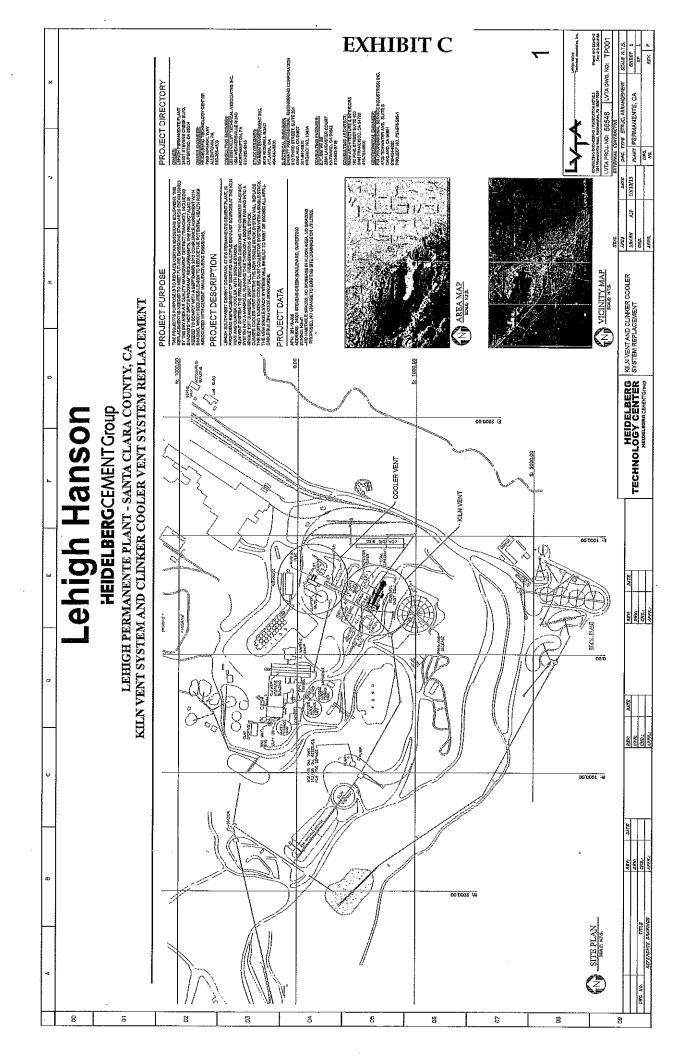
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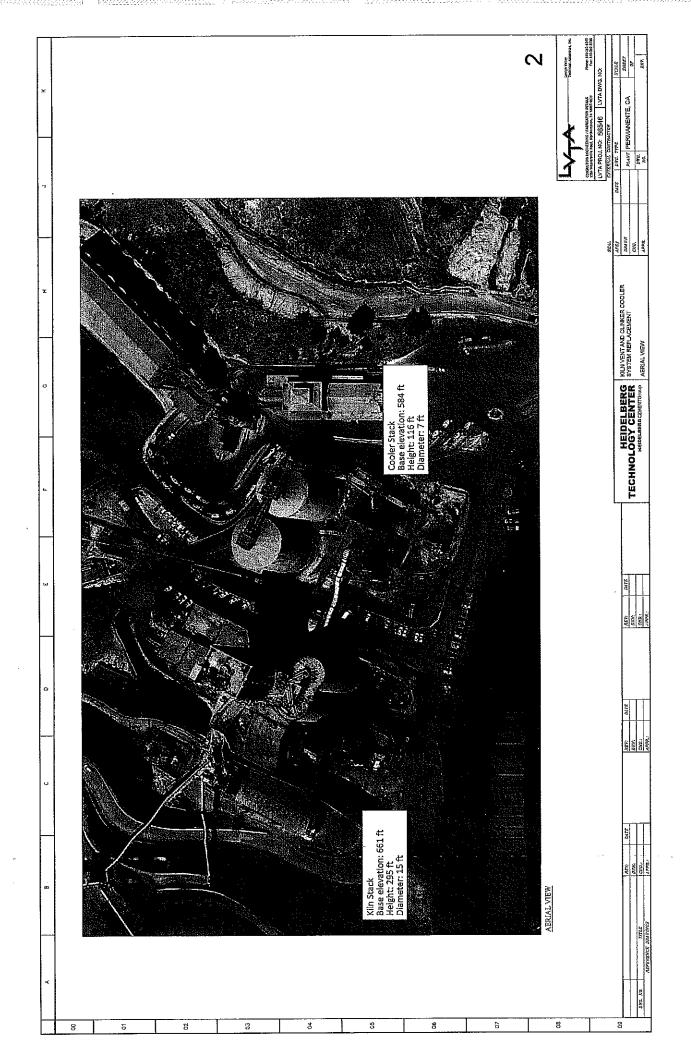
Rob Eastwood / Planner III

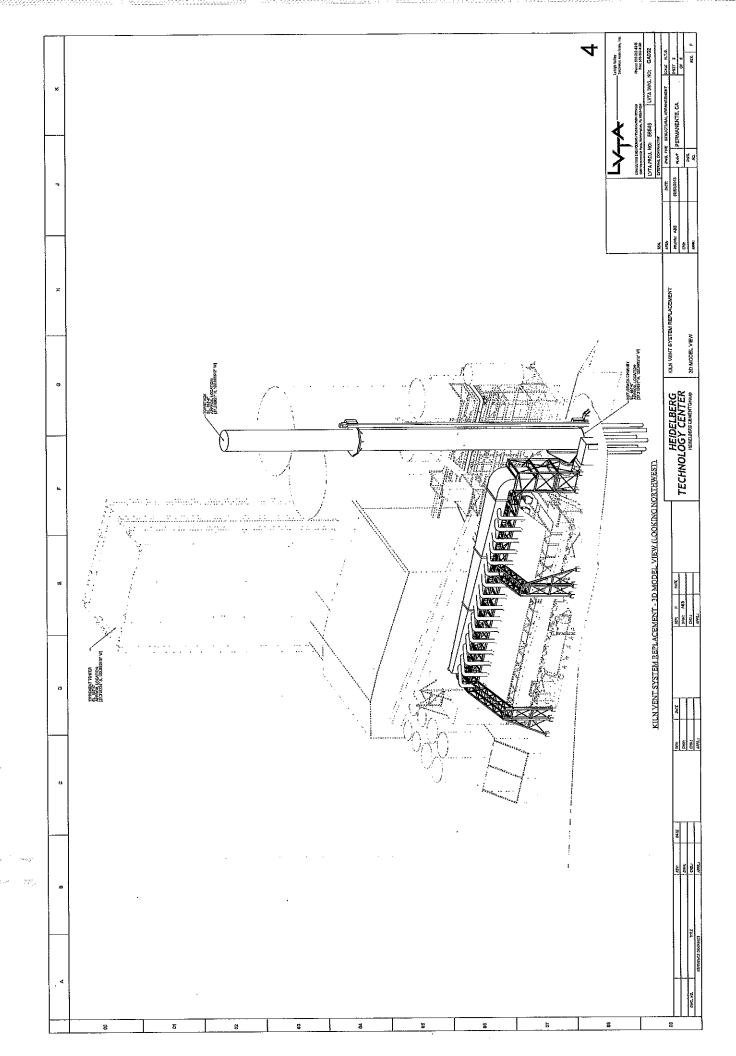


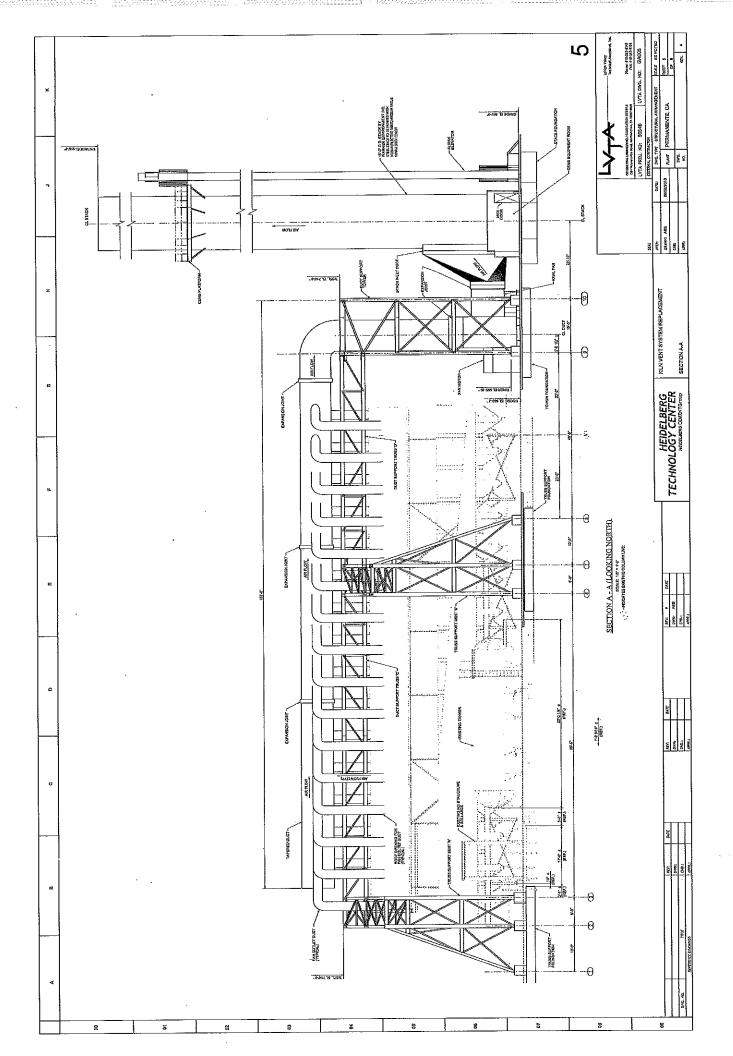


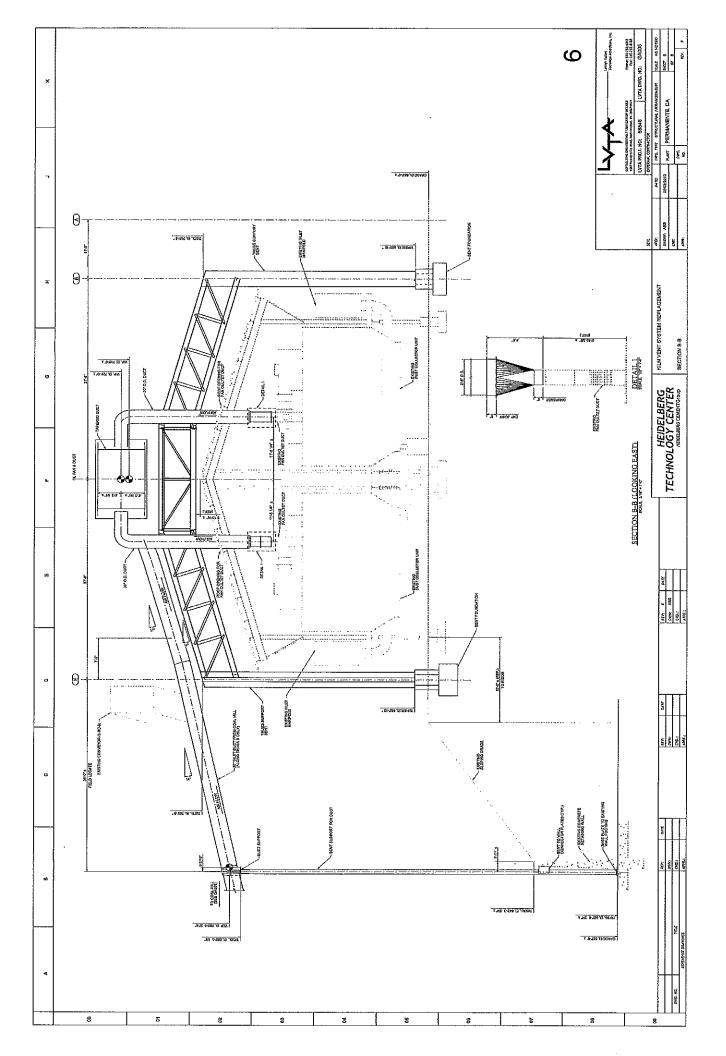


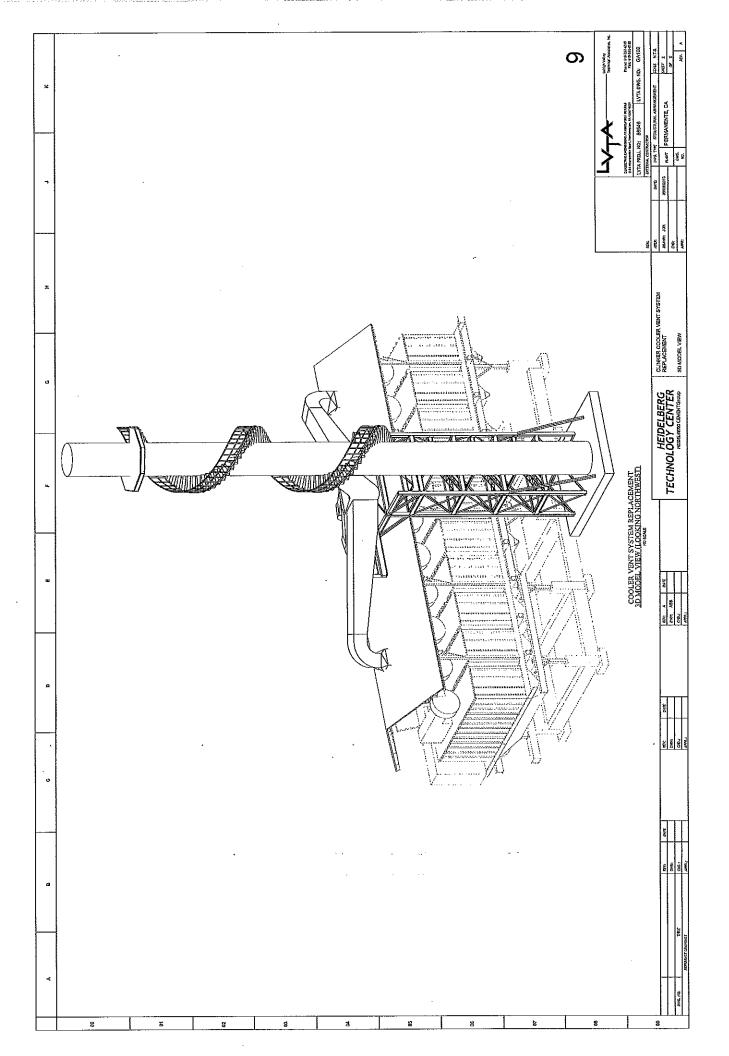












Kiln Vent System Replacement

County of Santa Clara – Building Permit Pre-Application Meeting

EXHIBIT D

Project Information

Project Title: Kiln Vent System Replacement

Project Applicant: Lehigh Southwest Cement Company

Project Location: Santa Clara County, California

system at its Permanente Cement Plant with a single stack. The project requires directing the current stacks into a new single stack system will be built to meet or exceed all applicable building code standards. Once implemented, comply with California Air Toxics Hot Spots Information and Assessment Act (the "Hot Spots Program") as well as two main objectives will be achieved: minimizing the number of emission points, and more efficiently dispersing Project Description: Lehigh Southwest Cement Company is proposing to replace the current 34-stack kiln vent manifold, running this through a booster fan and into a 15ft diameter, 295ft tall, free-standing steel stack. The the Bay Area Air Quality Management District's (BAAQMD) Regulation 9, Rule 13. In addition, the project will these emissions. This will not only result in an overall environmental benefit, but will also allow us to timely allow us to address NESHAP's requirement of continuously monitor process exhaust emissions ahead of

■ Project Objectives

- ✓ Minimize number of emission sources
- ✓ More efficiently disperse emissions

This will not only result in an overall environmental benefit, but will also allow us to timely comply with:

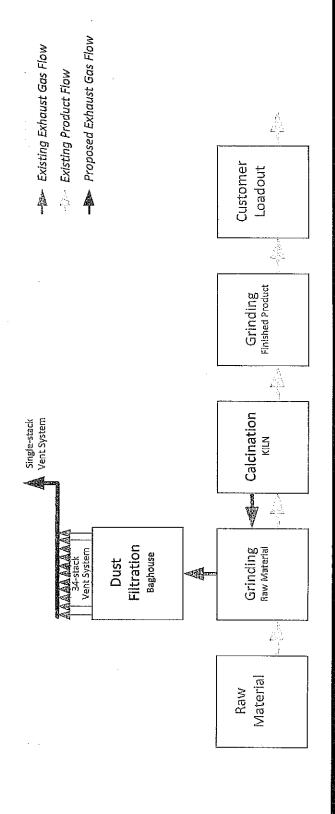
- California Air Toxics Hot Spots Information and Assessment Act;
- Bay Area Air Quality Management District's Regulation 9, Rule 13;
- NESHAP Final Rule.

How are we achieving these...

Replacing the current 34-stack kiln vent system with a single stack.

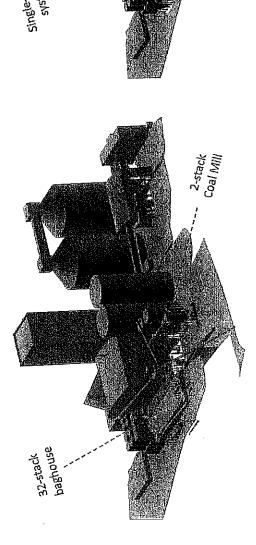
Project will not change existing manufacturing process - the system replacement is limited to re-directing process exhaust emissions.

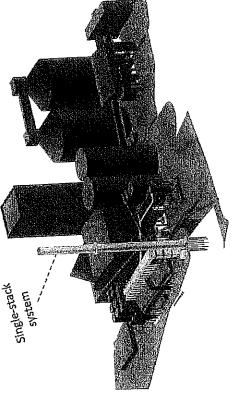
Manufacturing Process at Permanente



Project Scope

Project requires directing the current stacks into a new manifold, running this through a booster fan and into a 15ft diameter, 295ft tall, steel stack.





PROPOSED

ACTUAL

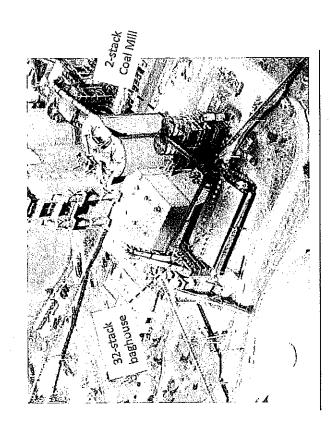
* Figures in gray represent existing structures/equipment

PERMANENTE - KIIN Vent System Kel Santa Clara County – Bullding Permit Pre-Applica

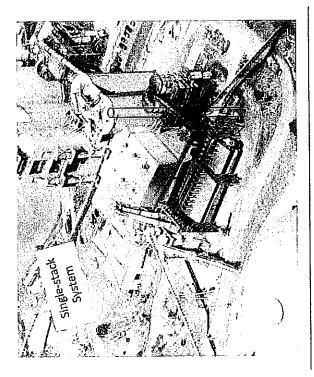
PERMANENTE - Kiln Vent System Replaceme

Project Scope

foundations. No loads will be added to any existing structure, All new equipment will be supported by new structures and equipment or foundation.



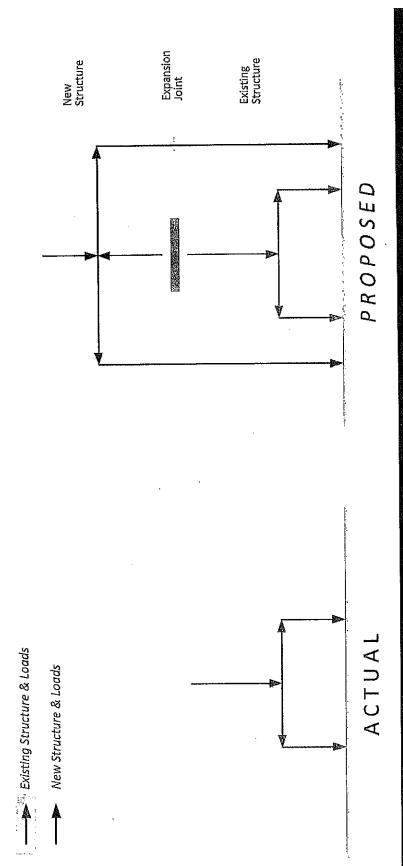
ACTUAL



PROPOSED

All new equipment will be self-supported

> To achieve this, an expansion joint will connect the existing ductwork with the new one, effectively isolating the loads.



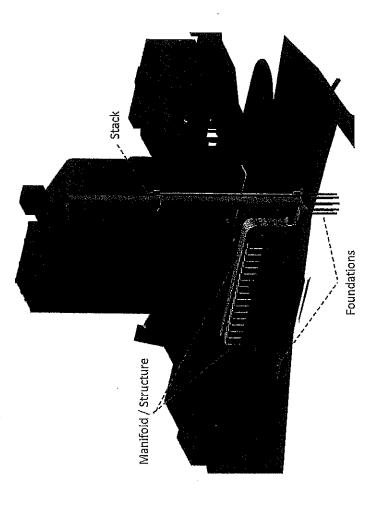
Main Project Components

l. Foundations

II. Manifold & Structure

Stack

W. Booster Fan & Dampers



Foundations

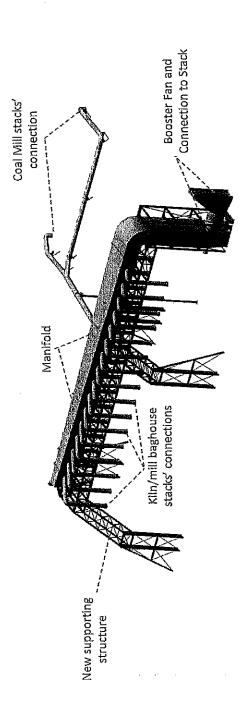
- Designer: Lehigh Valley Technical Associates, Inc. / S.Y. Kim
- 5 New reinforced concrete foundation slabs will be built to support the new structure and stack.
- is mostly concrete the project will add approximately 800 sq. ft. of The existing surface where the new foundation slabs will be located impervious surface, thus qualifying as a minor project under the "Drainage Alteration Exemptions" (Sec. C12-423 (a))
- The focal point of the foundation work is the area supporting the new stack.
- A system of reinforced concrete underground piles is being designed to support the new stack.
 - A geotechnical study was performed to determine the subsurface constituents to be used for the pile system design.



PERNANENTE - Kiin Vent System Replacen Sonta Clora County - Building Permit Pre-Application Me

II. Manifold / Structure

- Designer: Lehigh Valley Technical Associates, Inc. / S.Y. Kim
- Overall Height: 51 ft.
- The existing 32 stacks in the kiln/mill baghouse and the 2 stacks in the coal mills will be connected to a new manifold.
- The new manifold and connecting ducts will be supported by a new structure designed around the existing baghouse.
- The new structure will be supported by the 5 new foundation slabs.



III. STACK

- Designer: Warren Environment, Inc.
- Overall Height: 295 ft.
- Material: ASTM A-36 Carbon Steel
- Lightning Protection: NFPA 780-18 Ch 6.
- Foundation Design Criteria:
- Wind Code:
- Seismic Code:
- Seismic Zone:

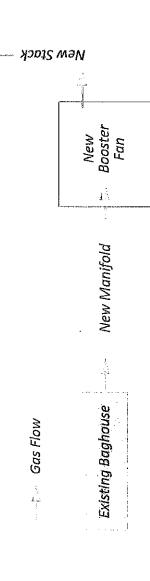
ASCE 7-05

IBC 2006

2.509, 0.958

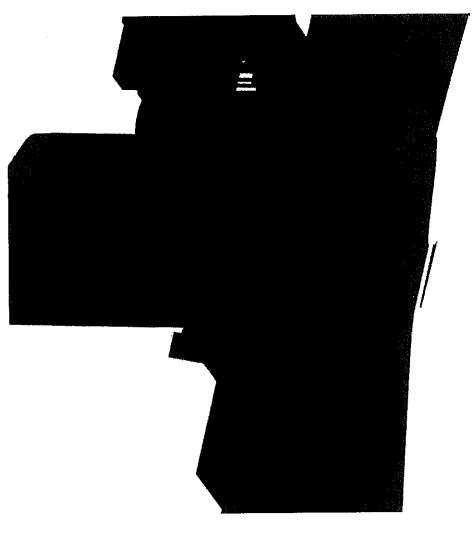
W IV. Booster Fan / Dampers

- A new axial fan located between the new manifold and the stack will provide the additional energy required to move the exhaust gases through the new system.
- package, preliminary specifications are: 110" diameter, A-36 carbon Final design of the fan will be submitted with the building permit steel, 700hp.
- The fan will be controlled with a latest technology variable frequency drive (VFD) for maximum energy efficiency.
- All connections between the new and existing vent system will include an automated damper for maximum energy efficiency.



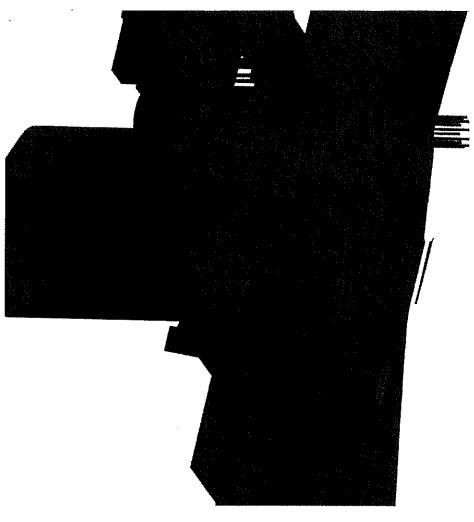
Main Project Components

Existing System



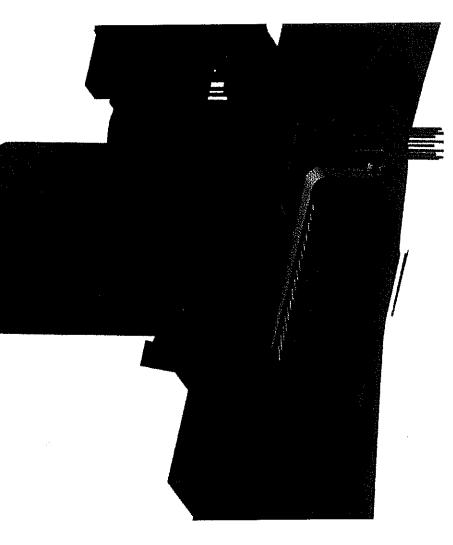
Main Project Components

- Existing System
- ✓ Foundations



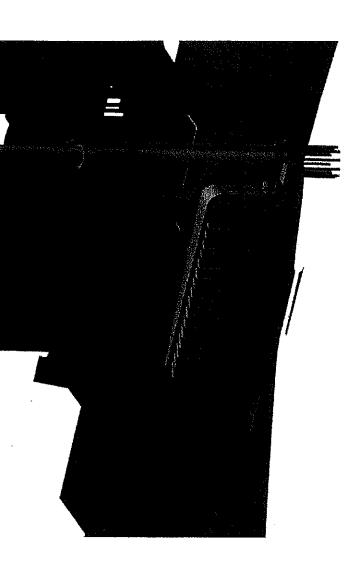
Main Project Components

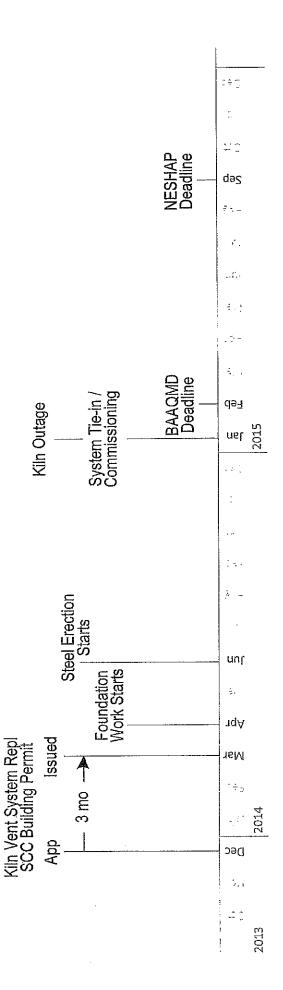
- Existing System
- ✓ Foundations
- Manifold & Structure



Main Project Components

- Existing System
- ✓ Foundations
- ✓ Manifold & Structure





PERMANENTE - Kiln Vent System Replacement Same Open County - Buildian Pernit Pre-Amilication Meeting

County of Santa Clara - Building Permit

The new single stack system is designed to meet or exceed all applicable building code standards,

▼ 2010 California Building Code (2009 IBC)

≥ 2010 California Electrical Code (2008 NEC)

Building Permit Submission Documents

- Permit Application
- ▼ Plan Check Fees
- ➤ Construction Plans and Notes
 - General Notes
- Site
- StructuralSteel StackElectrical
- ➢ Geotechnical Report
- ▼ Structural Calculations

Clinker Cooler Vent System Replacement

- System will replace the existing 10-stack cooler dust collector system with a single stack.
- ➤ Building permit package to be submitted late January.

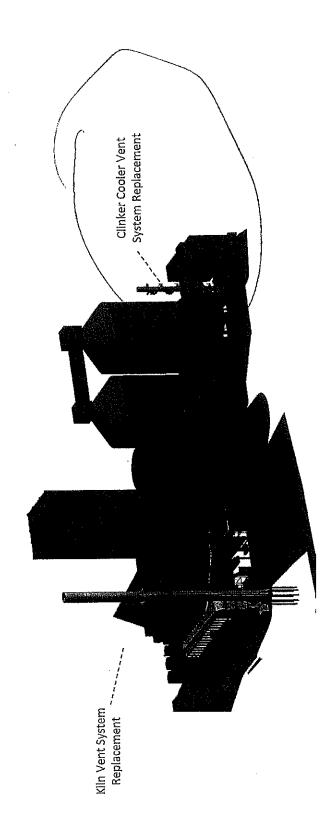
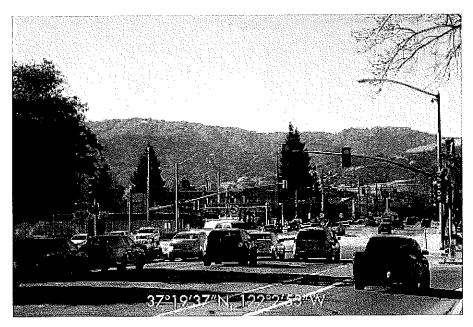


EXHIBIT E

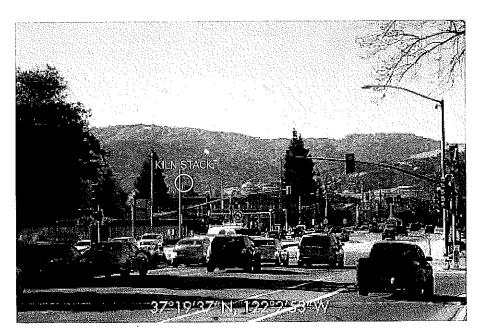


LEHIGH PERMANENTE PLANTCupertino, CA

Oaks Shopping Center, Stevens Creek Blvd & Mary Ave

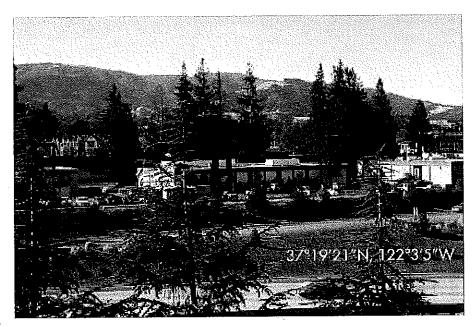


Existing Condition

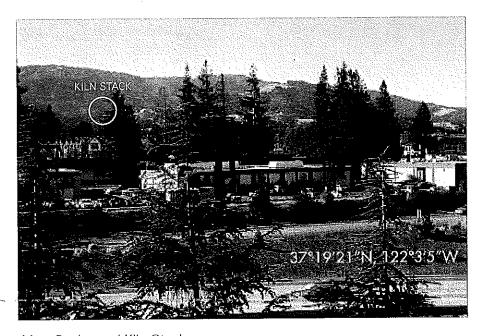


After Cooler and Kiln Stacks

Parking Structure at De Anza College



Existing Condition



After Cooler and Kiln Stacks

Cristo Rey Dr & Cristo Rey Pl

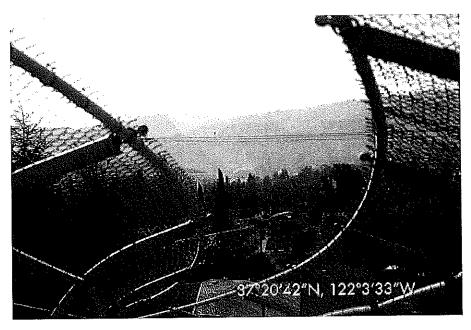


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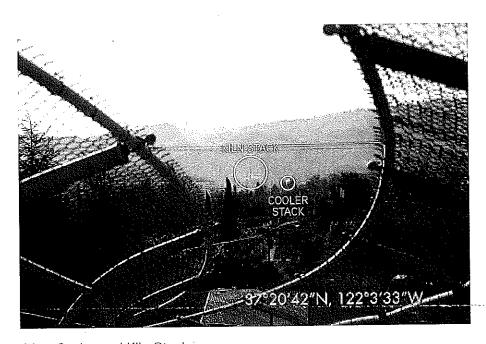


After Cooler and Kiln Stacks

Pedestrian Bridge on CA-85 at The Dalles Ave

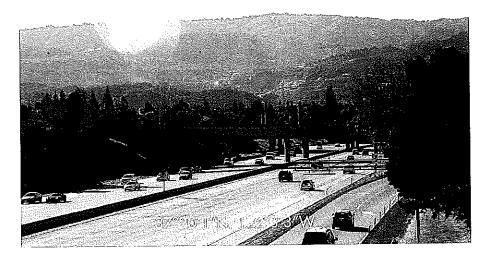


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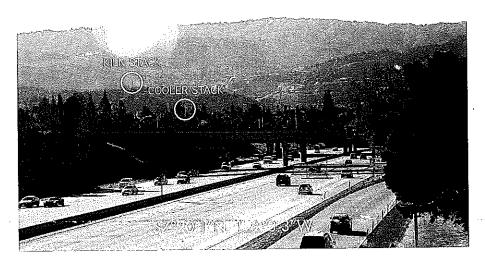


After Cooler and Kiln Stacks

The Don Burnett Bicycle Pedestrian Bridge on I-280

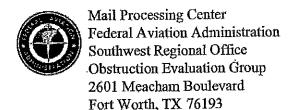


Existing Condition



- 149 阿里

After Cooler and Kiln Stacks



Issued Date: 03/21/2014

EXHIBIT F

Marcelo Barajas Lehigh Southwest Cement Company 12667 Alcosta Blvd. Suite #400 San Ramon, CA 94583

** DETERMINATION OF NO HAZARD TO AIR NAVIGATION **

The Federal Aviation Administration has conducted an aeronautical study under the provisions of 49 U.S.C., Section 44718 and if applicable Title 14 of the Code of Federal Regulations, part 77; concerning:

Structure:

Stack - Kiln Vent

Location:

Cupertino, CA

Latitude:

37-18-57.59N NAD 83

Longitude:

122-05-25.97W

Heights:

661 feet site elevation (SE)

295 feet above ground level (AGL)
956 feet above mean sea level (AMSL)

This aeronautical study revealed that the structure does not exceed obstruction standards and would not be a hazard to air navigation provided the following condition(s), if any, is(are) met:

As a condition to this Determination, the structure is marked/lighted in accordance with FAA Advisory circular 70/7460-1 K Change 2, Obstruction Marking and Lighting, red lights - Chapters 4,5(Red),&12.

It is required that FAA Form 7460-2, Notice of Actual Construction or Alteration, be e-filed any time the project is abandoned or:

At least 10 days prior to start of construction (7460-2, Part 1)

Within 5 days after the construction reaches its greatest height (7460-2, Part 2)

This determination expires on 09/21/2015 unless:

- (a) the construction is started (not necessarily completed) and FAA Form 7460-2, Notice of Actual Construction or Alteration, is received by this office.
- (b) extended, revised, or terminated by the issuing office.
- the construction is subject to the licensing authority of the Federal Communications Commission (FCC) and an application for a construction permit has been filed, as required by the FCC, within 6 months of the date of this determination. In such case, the determination expires on the date prescribed by the FCC for completion of construction, or the date the FCC denies the application.

NOTE: REQUEST FOR EXTENSION OF THE EFFECTIVE PERIOD OF THIS DETERMINATION MUST BE E-FILED AT LEAST 15 DAYS PRIOR TO THE EXPIRATION DATE. AFTER RE-EVALUATION OF CURRENT OPERATIONS IN THE AREA OF THE STRUCTURE TO DETERMINE THAT NO SIGNIFICANT AERONAUTICAL CHANGES HAVE OCCURRED, YOUR DETERMINATION MAY BE ELIGIBLE FOR ONE EXTENSION OF THE EFFECTIVE PERIOD.

This determination is based, in part, on the foregoing description which includes specific coordinates, heights, frequency(ies) and power. Any changes in coordinates, heights, and frequencies or use of greater power will void this determination. Any future construction or alteration, including increase to heights, power, or the addition of other transmitters, requires separate notice to the FAA.

This determination does include temporary construction equipment such as cranes, derricks, etc., which may be used during actual construction of the structure. However, this equipment shall not exceed the overall heights as indicated above. Equipment which has a height greater than the studied structure requires separate notice to the FAA.

This determination concerns the effect of this structure on the safe and efficient use of navigable airspace by aircraft and does not relieve the sponsor of compliance responsibilities relating to any law, ordinance, or regulation of any Federal, State, or local government body.

Any failure or malfunction that lasts more than thirty (30) minutes and affects a top light or flashing obstruction light, regardless of its position, should be reported immediately to (877) 487-6867 so a Notice to Airmen (NOTAM) can be issued. As soon as the normal operation is restored, notify the same number.

If we can be of further assistance, please contact our office at (310) 725-6558. On any future correspondence concerning this matter, please refer to Aeronautical Study Number 2014-AWP-869-OE.

Signature Control No: 207986982-211541778

(DNE)

LaDonna James Technician

Attachment(s) Map(s)